

5 Start up/test

Fill the hot water tank by turning on the water pressure pump and opening a hot water tap to allow air to bleed out of the hoses and / or plumbing. Check the drain and pressure relief valve by pushing the lever. Water will flow into the drain hose. Make sure the drain hose is not blocked or closed. Pull the lever back to closed position. Start the engine to check the circulation of the coolant.

It will be necessary to add coolant to the system to compensate for the additional volume of the exchanger and hoses. Check for air locks in the connecting hoses and raise and lower these as necessary to clear the air from the hoses before securing the hoses in place. Lastly plug in the tank and turn on the circuit breaker. Check for proper operation.

6 Maintenance

6.1 Pressure relief device / Safety valve

The pressure-relief device is to be operated regularly to remove lime deposits and to verify that it is not blocked.

6.2 Winter drain

When there is a risk of freezing the tank must be drained.

This is done by taking off the hot water hose or opening the air bleeder screw mounted on the mixing valve, if such a valve is mounted. Take the air screw away completely, and open the drain valve by turning the black knob anticlockwise one snap on the safety valve. The valve is closed again by tuning further one step anticlockwise. If the engine is raw-water cooled the heat exchanger must also be drained by removing the hoses and blowing air into the coils to drain any water. The tank can now be safely left in the vessel over the winter. When leaving the vessel for longer periods, it is recommended to take out the power cord to eliminate the risk of stray current from the shore power earth connections.

6.3 Replacing I re-setting thermostat

Warning: Be sure to turn power off first!

The immersion heater is 230 V~ or 115 V~. The thermostat equipment has an integrated working thermostat and a double thermal cut-out (overheat protection thermostat). This is manually re-settable, by pushing the pin on the top of the thermostat. (See fig. 10). Also check why the thermal cut-out initially tripped before re-connection the power supply.

Turn off the power! Pull out the cable plug. Take off the front plastic cover (Basic 2, Slim 4 screws and Square 3 screws). Reset overheat thermostat.

Replacing thermostats: Pull off the cable shoes after having noticed their positions. Thermostat sensor ends are put into a tube on the heater element fastening flange. Pull them out. Unscrew fastening screws for the thermostats. Mount new thermostats in opposite order. Be sure sensor ends are properly put into the tube.

When leaving the boat for longer periods, it is recommended to disconnect the power supply cable plug. This should be done even if the shore power system is shut off, as there can be a difference in the electrical system, between the earth lead and the salt water earth of the boat. This can seriously damage the water heater and/or engine with propulsion equipment.

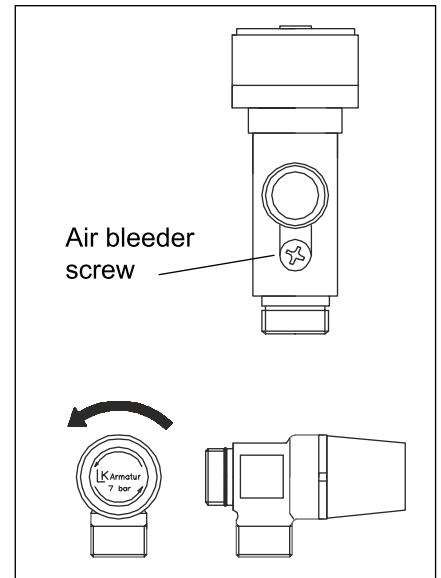


Fig. 9

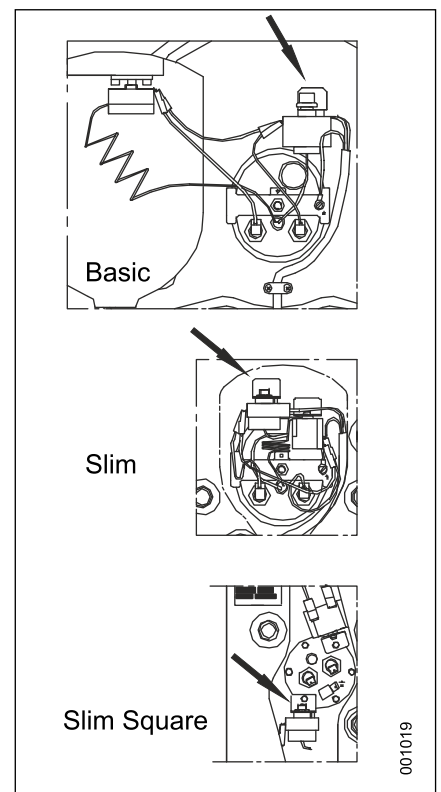


Fig. 10

6.4 Replacing heater element:

Warning! Be sure to turn power off first!

Drain the tank from water.

Basic and Slim

Take off the plastic cover, unscrew the two screws at the sides and push the cover downwards. Dismantle the thermostat and the overheat protector from their brackets for better access on the Slim model.

On Basic they can be left in position during the operation.

Pull off the wires from the heating element tabs.

Loosen the centre nut, fig. 11-A and take off the support, fig. 11-B. Put on the nut again on the centre bolt for easier handling, easier to grab by hand.

Push off the mounting flange and rubber gasket inwards, it will come out together with the heater element unit. Turn the heater element unit 90° to the left, the wire tabs shall point to the right.

Twist the unit until the inner end hits the tank to the left.

Pull out the heater element unit through the hole with the left side first.

Unscrew the heater element from the mounting flange.

Mount the new heating element with new seal rings and a new big rubber gasket in the opposite order to the description above. The inner end of the heating element shall point slightly downwards after assembly.

Slim Square

The heating element unit is on the Square model fastened by six screws on a flange which is fastened into the tank. It has a rubber gasket. See fig. 11

First, pull off the wires from the heating element tabs.

Loosen all six screws, the heating element unit including the flange can be pulled out. Note the position of the flange.

The heating element is fastened on the flange with nuts.

Unscrew the heating element from the mounting flange.

Mount the new heating element with new seal rings and a new big rubber gasket in the same position as before.

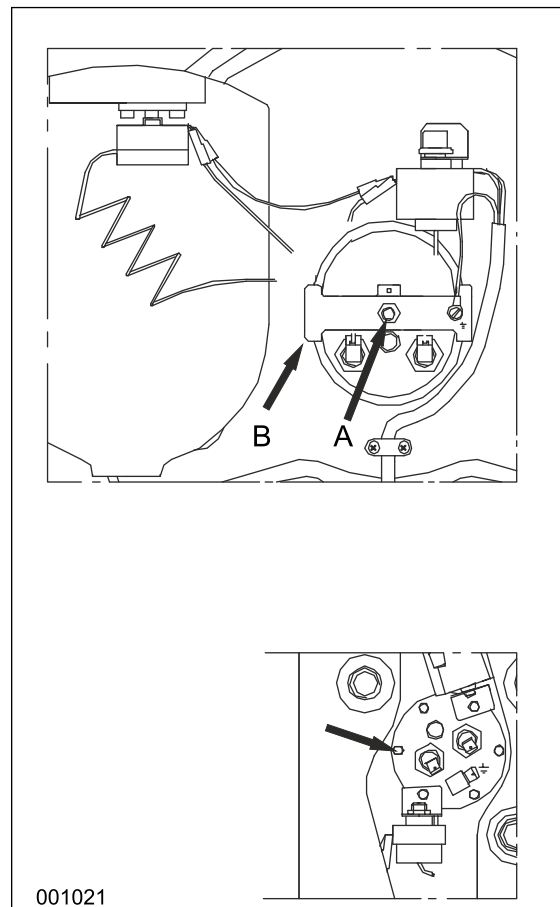


Fig. 11

7. Double heat exchanger, Basic 40 & 75 litres.

Double heat exchanger water heaters have connections for the second heat exchanger located also on the front, side by side with ordinary heat exchanger connections.

See fig. 4

Replacement of the heating element is made the same way as the description above.